

# Die cutting solutions





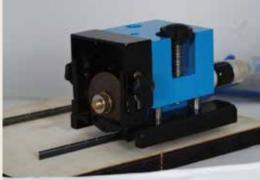
Laser Die Making Creasing Matrix Eva Foam Injection Rubber Steel Shim tape Paper Patching Tape Cutting Rule Creasing Rule Die Punch Bit Paper Drill Bit Nick Grinder Jigging Saw Blades

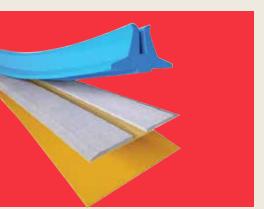
















P.O. Box: 30706 | Doha - Qatar | Tel: 4450 9414 | Fax: 44509414 Email: info@trademaxqa.com, Web: www.trademaxqa.com

	Series	Plastic based Creasing Matrix(white/yellow/orange)
	Туре	Standard/Narrow/Off-center/Double
	Material	PVC base with plastic shoulder
	Punching Time	10,000-30,000 times
	Application	Developed for small and medium print runs
	Packing	70cm/pc,50pcs/box,10boxes/carton
	Storage Period	2 years
	Notes	Matrix in rolls is available upon demands

## How to Use :

- 1. Measure the length of the creasing rule
- 2. Mark the measurement and cut the matrix
- 3. Mount the cutting piece into the creasing rule with locator
- 4. Remove all of the backing tapes
- 5. Transfer the matrix to the die cutting steel plate
- 6. Remove all of the locators
- 7. Miter the sharp angle

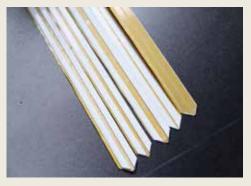
# Calculation Formula Instance: Atthickness of shoulders Brwidth of channel c+thickness of shoulders Brwidth of channel c+thickness of shoulders Brwidth of channel c+thickness of cardboard < d</td> d+thickness of creasing rule A < c</td> B=(c x 1.5) + d according to calculation formula: A=0.52=0.5(mm); B=0.52 x 1.5 +0.71 = 1.49 =1.5(mm); so we should choose the size of 0.5 x 1.5 +0.71













# **Specimens**



### Features:

- 1. World's most advanced creasing matrix made from plastic, pressboard and fibre and resin for various die cutting jobs.
- 2. Accurate locator ensures perfect registration
- 3. Low profile chamfer board flows freely over the matrix; board marking is reduced
- 4. Finger lift adhesive tape backing paper easily and quickly removed
- 5. New and strong adhesive removes cleanly from the plate after use, will not move about during die cutting jobs
- 6. Special sizes available to suit all board types, off-centers and multi-crease for close creasing rule
- 7. It is extremely durable and accurate and provides benefits in time and cost.





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